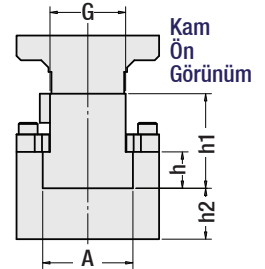
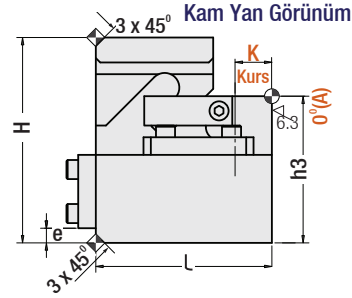
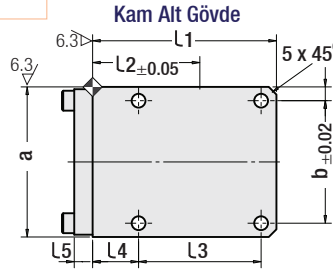
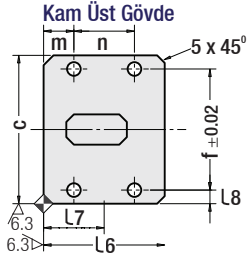
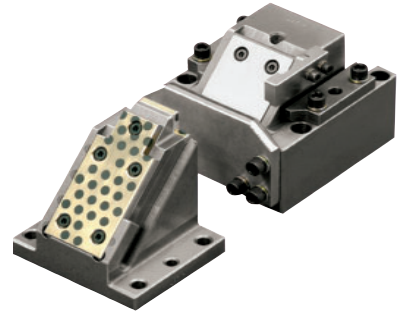
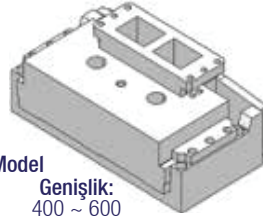
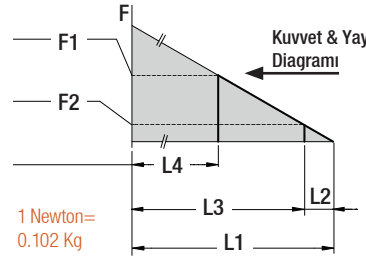


Model
Genişlik: 52 ~ 300
Genişlik: 400 ~ 600

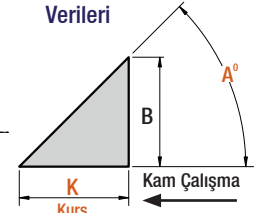


DK02	Kuvvet & Yay Diagramı								Kam Çalışma		
	F N/mm	F1 kg.	F2 kg.	L1 mm	L2 mm	L3 mm	L4 mm	A° Açı	B mm	K Kurs	
52 25	9	60.7	14.7	70	8	62	37	45°	25	25	
52 40	6.3	61.4	10.2	100	8	92	52		40	40	
52 60	4.2	62.8	11.2	150	13	137	77		60	60	
65 40	7.8	76.8	12.8	100	8	92	52		40	40	
65 60	5.2	77.4	13.8	150	13	137	77		60	60	
100 40	11.8	115	19	100	8	92	52		40	40	
100 60	7.8	117	21	150	13	137	77		60	60	
100 80	7.1	133	18	200	12	188	108		80	80	
150 40	19.2	188	32	100	8	92	52		40	40	
150 60	12.7	190	34	150	13	137	77		60	60	
200 40	19.2	282	47	100	8	92	52		40	40	
200 60	12.7	285	51	150	13	137	77		60	60	
250 40	25.1	369	62	100	8	92	52		40	40	
250 60	16.7	372	66	150	13	137	77		60	60	
300 40	25.1	369	62	100	8	92	52		40	40	
300 60	16.7	372	66	150	13	137	77		60	60	
400 60											
500 60	37.7	953	31	150	2	148	88		60	60	
600 60											



Kod: DK 02

Çalışma Verileri



Yay Diagramı Detay:

- F: Yük miktarı = N / mm (final yükleme)
- F1: Son yük = (işlem basınç yay kuvveti)
- F2: İlk yük N = yay ön yükleme
- L1: Yay serbest boy mm = açık yay boy
- L2: Yay ön yükleme boy mm = sıkışma
- L3: İlk yük altındaki yay uzunluğu mm
- L4: Son yük altındaki yay uzunluğu

- A: Geri itme açısı
- B: Pres hareket mesafesi
- K: Operasyon mesafesi



Opsiyonel: P: Grafitli bronz plakalı model

F8: Ön delikler Ø 8 H7 finish pim delik olarak değiştirilebilir.

GY: Gazlı yay uygulanabilir. I: Isıl işlem uygulanabilir.

Düz Kam Ünitesi

Sipariş Örneği:
DK02.6540

Kod: DK 02

"Sipariş" DK02	Çalışma Kuvveti		Kam Kq.	Kam Ön Görünüm (mm)					Kam Yan Görünüm (mm)					Kam Üst Gövde (mm)				Kam Alt Gövde (mm)									
	Standart	Olası		G	A	h	h1	h2	K Kurs	l	H	h3	e	c	f	m	n	l6	l7	l8	a	b	l1	l2	l3	l4	l5
52 25			8						25	120						40	80	40				120	70	80			
52 40	1.5	3	8	52	62	25	65	35	40	135	140	100	10	98	80	20	50	90	45	9	98	80	135	80	95	30	12
52 60			14						60	180						70	110	55				180	55	140			
65 40	2	4	20	65	80	30	70	45	40	140	160	115	25	130	105	20	60	100	50	12.5	130	105	145	80	100	30	12
65 60			21						60	190						70	110	55				180	105	125	40		
100 40			37						40	190						80	120	60							130		
100 60	3	6	38	100	120	40	100	50	60	210	200	150	30	165	140	20	100	140	70	12.5	175	140	190	105	130	45	16
100 80			44						80	250						110	150	75				220	135	160			15
150 40	6	9	63	150	180	40	100	70	40	190	220	170	45	230	200	20	80	120	60	15	260	210	190	105	125	45	19
150 60			69						60	210						100	140	70				200	110	135			
200 40	8	12	82	200	230	40	110	70	40	200	240	180	40	280	250	20	90	130	65	15	310	260	200	110	135	45	20
200 60			84						60	220						110	150	75				210	120	145			
250 40	10	15	106	250	280	50	130	80	40	210	270	210	50	330	300	20	100	140	70	15	360	310	200	105	135	45	20
250 60			127						60	230						120	160	80				220	125	155			
300 40	12	18	106	300	330	50	130	80	40	210	270	210	50	380	350	20	100	140	70	15	410	360	200	105	135	45	20
300 60			128						60	230						120	160	80				220	125	155			
400 60			203	400	435																	525	142				
500 60	14	21	237	500	535	60	125	125	60	320	250	195	15	360	300	20	100	140	70	15	625	162	300	210	280	70	50
600 60			279	600	635																	725	192				